

[illegible]

OPTIONAL

10 Nm

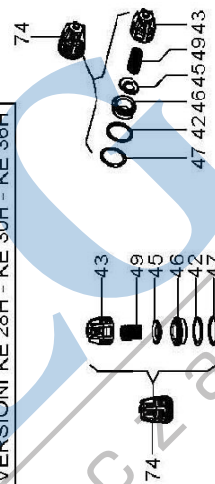
45 Nm

Fissure con Locilite 243 colore Blu C 90/110

This exploded view diagram illustrates the assembly of a 1.6L engine. The components are numbered 1 through 61, and torque specifications are provided for various fasteners. The diagram shows the engine block (1) with the cylinder head (29) being mated. The crankshaft (17) is shown with its connecting rods (22) and pistons (40). The timing belt (39) is shown being installed on the crankshaft and camshaft. The intake manifold (13) and air filter housing (10) are shown being attached to the front of the engine. The oil pan (55) is shown being attached to the bottom of the engine block. The diagram also shows the installation of the timing chain (37) and the timing belt (39) on the camshaft. The torque specifications are as follows:

- 10 Nm: 9, 20
- 30 Nm: 16
- 40 Nm: 11, 12
- 80 Nm: 38
- 40 Nm: 52
- 20 Nm: 28
- 80 Nm: 38
- 40 Nm: 37
- 10 Nm: 9
- 40 Nm: 8

VERSIONI KE 28H - KE 30H - KE 36H



DIS. COD. 70.9500.00